

Drum trailer

4701/4715

USER MANUAL



 **MADE IN HOLSLJUNGA**



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THANK YOU FOR CHOOSING A SAHLINS PRODUCT

We want you to be happy with your equipment. This instruction manual has been written to facilitate its safe handling and maintenance. Please read the manual thoroughly before using the equipment so that you are aware of the safety measures you need to take when using it.

GENERAL INFORMATION

Great care has been taken during the design and manufacture of the equipment to reduce risks from a health and safety perspective. The laying and installation of cables involves a variety of risks, and to reduce these, it is important:

- to study and follow the instructions
- to provide regular staff training in maintenance and safety
- to ensure the availability of appropriate equipment and tools
- that the owner and management are responsible for ensuring that effective safety programs and regulations are produced and followed by all staff.

Our instructions contain important information that all users must be aware of and understand before they use the equipment. Special attention must be paid to the points/sections with the following headings to ensure your own and others' safety:

WARNING!

Important information that warns you about the risk of serious personal injuries or danger to life, if the instructions are not followed.

CAUTION

Important information that describes how to prevent damage to machinery and equipment or how to avoid a situation that can cause personal injury.

REMARKS

Guidance regarding the operation, care and maintenance of machinery and equipment.

SAFETY RULES

GENERAL SAFETY MEASURES

- 1) The products to which this user manual applies may only be used in the ways described. All other use is PROHIBITED and is strongly advised against, as this may involve a risk of accident.
- 2) Read and acquaint yourself with all of the warnings, precautionary measures and instructions in the user and care manual, and read and learn the importance of all the signs on and around the equipment. In case of any doubt, ensure that you obtain the answers to all your questions before starting the work.
- 3) Do not work with machinery or equipment while under the influence of alcohol, strong medication, sedatives or other drugs that may reduce your alertness or affect your judgement.
- 4) Take safety measures to ensure that hair or loose clothing cannot get stuck in moving parts or controls.
- 5) If possible, always wear gloves to protect your hands and fingers against cuts and abrasions, burns and solvents.
- 6) Always wear protective goggles if there is a risk of flying particles, splinters, dust or other objects that could damage your eyes, and when required by safety regulations. Protect your eyes at all times!
- 7) Always wear a protective helmet and safety shoes when the work requires.
- 8) Always use hearing protection in work areas with high noise levels.
- 9) Do not perform unnecessary lifting that could harm your back. Use lifting aids where appropriate. Use your legs, not your back, when you are forced to lift on your own.

SAFETY IN THE WORKPLACE

- 10) Keep the work area clean and free of material.
- 11) Do not allow unauthorised staff to be present in or around the work area. Always maintain full control of those present in the work area.
- 12) Surfaces that come into contact with hands or feet must be kept clean, dry and free from oil or grease.
- 13) Store parts and tools in the designated storage location when these are not in use.
- 14) Perform an inspection of warning equipment in the work area, and make sure that each individual unit is working satisfactorily before starting to use the equipment.
- 15) Do not stand beneath or allow anyone else to stand beneath equipment that is lifted or suspended.
- 16) Acquaint yourself with the weight limitations of ropes and lifting devices and the free space required for these.

- 17) Be alert with regard to conditions that could obstruct supervision in and around the work area.

EQUIPMENT SAFETY

- 18) Warning, prohibition and information signs must not be concealed, changed, damaged or removed.
- 19) Never climb onto or allow anyone else to climb onto the equipment during operation, transportation or lifting.
- 20) Check the components in the equipment before each operation to ensure that no parts are damaged or can be suspected of being damaged. Repair or replace damaged parts or parts which can be suspected of being damaged. Repair or replace damaged parts before starting and operating the equipment. Only use original parts.
- 21) Before starting and operating the equipment, ensure that no people, animals, tools, parts or other foreign objects are present in, on, beneath or around the equipment. Check that all protective and safety equipment is correctly installed and is in satisfactory condition
- 22) Before starting the machine, make sure that all staff and visitors in the work area have been informed that the equipment is about to be started. Use suitable warning equipment to warn them.
- 23) Before starting the machine, make sure that all staff and visitors in the work area have been informed that the equipment is about to be started. Use suitable warning equipment to warn them.
- 24) Do not permit untrained staff to start or use any equipment without the supervision of a trained operator.
- 25) Never leave the equipment without control and supervision.
- 26) During start and operation, pay attention to any incorrect measuring instruments, visible defects, strange smells or unfamiliar sounds which could be a warning of a fault. If a fault is suspected, stop the equipment immediately.
- 27) Carry out all inspection, maintenance, lubrication and adjustment with great care and according to the manufacturer's recommendations. The machine must always be stopped during maintenance work.

SAFETY WITH REGARD TO FIRE AND ENVIRONMENTALLY HAZARDOUS SUBSTANCES

- 28) Store flammable, combustible and hazardous substances in a safe location and in containers designed and intended for such purpose. These must be clearly labelled in accordance with applicable rules and regulations.
- 29) Do not allow smoking or open fire/flare in the proximity of fuel and oil tanks or other combustible substances.

- 30) Shut down all motors and engines during refilling with oil or fuel. Follow the regulations and recommendations that apply to the handling of these substances.
- 31) Never start a diesel or petrol engine in an enclosed space if it is not properly ventilated. Hazardous gases can be fatal.
- 32) Do not use flammable and/or combustible substances such as petrol, paraffin or diesel to clean parts. Always use non-flammable solvents that are intended for cleaning.

SAFETY WITH REGARD TO HYDRAULIC SYSTEMS

- 33) Do not perform maintenance on components in hydraulic systems without first ensuring that the system has been depressurised.
- 34) Do not perform internal checks on oil systems without first ensuring that the system has been depressurised.
- 35) Oil under pressure may be hazardous if the pressure is released incorrectly.
- 36) Oil can get very hot during operation. Wait until the system has cooled down before performing the work.
- 37) Do not disassemble a hydraulic cylinder from its connections until the system has been depressurised.
- 38) Do not operate a pressurised system with worn-out or damaged hoses, valves or seals. Replace damaged components before the system is put into operation again.
- 39) Do not attempt to disassemble hydraulic cylinders or other hydraulic equipment if you are not qualified to perform such work.
- 40) Never adjust the pressure settings in hydraulic systems to levels above the recommended values.
- 41) Always follow the manufacturer's recommendations and instructions for inspection and maintenance of pressurised systems, to ensure the existence of safe conditions during operation.

INTRODUCTION

DRUM TRAILER 4701 / 4715

Sahlins 4701 and 4715 drum trailers are similar in appearance but differ in weight class to give you the option of a trailer that suits your needs. These drum trailers are versatile and easy to tow for the transport and handling of cable drum sizes K9 to K24 (K12-K24 if equipped with drum drive). The trailers have robust constructions and several practical details. They are equipped with a braked and sprung axle, overrun brake, handbrake and adjustable jockey wheel. In addition, they are also equipped with approved lighting and rear underrun protection.

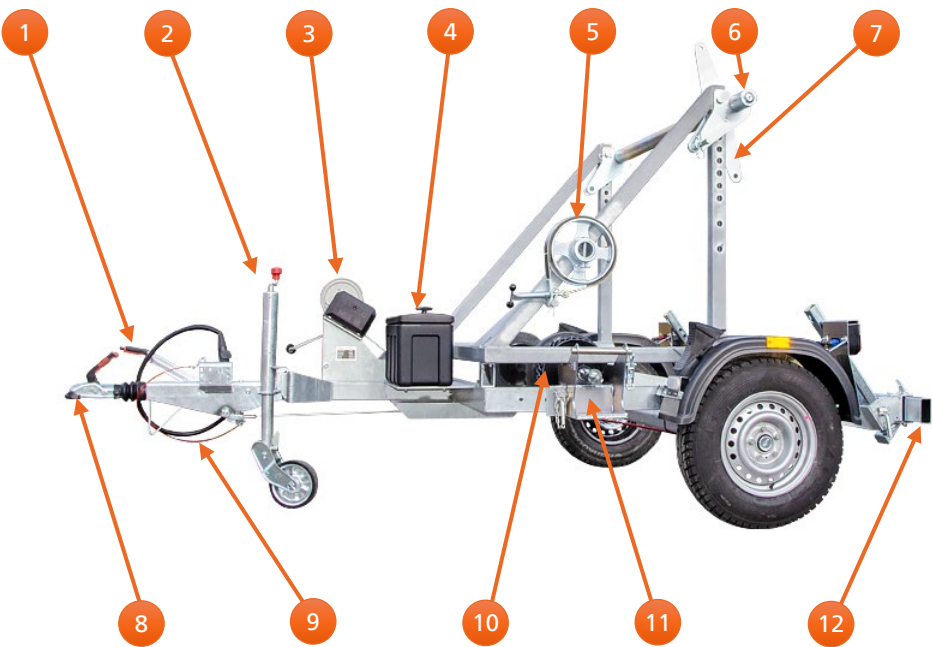


TECHNICAL DATA

4701/4715

Attribute	4701-0750	4701-1001	4715-1000
Weights			
- Gross weight	750 kg	1300 g	1800 kg
- Service weight	370 kg	370 kg	430 kg
- Max. load (drum weight)	380 kg	930 kg	1370 kg
Weights - fixed options			
- Drive kit excl. motor	75 kg		
- Battery winch (incl. battery and box)	19 kg		
- Drum brake	13.5 kg		
Other attributes			
Drum shaft	Slide bearing Ø70 mm		
Compatible drums	K9-K24 (K12-K24 with drum drive)		
Pulling force drum drive	Approx. 400 kp (varies depending on drum/motor)		
L x W x H (mm)	3350 x 2160 x 1742	3350 x 2160 x 1742	3390 x 2160 x 1745

COMPONENT PARTS



#	Designation	#	Designation
1	Handbrake	2	Jockey wheel
3	Winch	4	Storage box
5	Drum brake*	6	Drum shaft
7	Blade (included in drum brake)*	8	Overrun brake
9	Emergency wire	10	Drum drive*
11	Mounting for drive unit / motor*	12	Underrun protection

* Optional equipment

OPERATION

WORKING WITH DRUM TRAILER 4701 / 4715

SAHLINS Drum trailer 4701 / 4715 is reliable in design to provide safety. It can help you to perform your work easily and facilitate your work. However, it is important that you follow these instructions carefully as improper handling can be hazardous.

WARNING!

Check that all equipment to be used is free from deformation or other forms of damage.

BALL COUPLING/OVERRUN BRAKE/WHEEL AXLE TYPE AL-KO

CONNECTION

- Adjust using the jockey wheel so that the ball coupling is positioned at a suitable height above the vehicle's towing ball.
- Reverse the towing vehicle toward the Drum trailer or pull the Drum trailer toward the towing ball.
- Unlock the coupling head, pull the handle sharply upwards and loosen the safety catch, if necessary.
- Place the coupling ball on the towing ball and release the handle.
- The handle should now return itself to its original position. Check that the red/green button on the ball cover protrudes, confirming that the ball is in the correct position.
- Attach the safety cable and lighting switch to the towing vehicle.

WARNING!

To ensure that the Drum trailer brakes work if it detaches from the towing vehicle, the safety cable must be attached to the towing device on the towing vehicle.

DISCONNECTING

- Lower the jockey wheel, disconnect the safety cable and lighting switch.
- Pull the handle sharply upwards and loosen the safety catch, if applicable.
- Lift the ball coupling away from the tow ball.

SAFETY CABLE

- Lower the jockey wheel, disconnect the safety cable and lighting switch.
- Pull the handle sharply upwards and loosen the safety catch, if applicable.
- Lift the ball coupling away from the tow ball.

PARKING BRAKE

- Pull the handle past the deadlock position. The gas spring automatically retightens if the trailer rolls backwards.

JOCKEY WHEEL

- Crank the jockey wheel up slightly, press the wheel fork catch and fold the wheel forward.
- Crank up the wheel as much as possible and tighten it.

BALL PRESSURE

- Always check the ball pressure before driving.
- Under no circumstances may the static load on the ball coupling exceed 75 kg. Incorrect ball pressure results in reduced handling and braking performance.

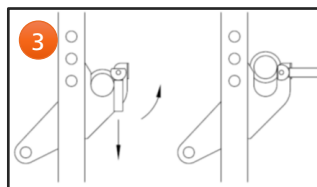
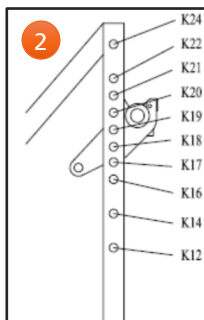
WARNING!

Under no circumstances may the static load on the ball coupling exceed 75 kg.

DRUM LOADING



- Pass the drum shaft through the drum and centre it in relation to the width of the drum.
- Insert the cones and slide them in - as far as possible - into the centre hole of the drum.
- Secure the cones by screwing a stop ring on each side.
- Position the drum mounts on the boom depending on the drum to be loaded (2).
- Lower the boom and reverse or move the trailer forwards towards the drum. Stop a few centimetres from the drum shaft.
- Fold down the rear support stands and lock them with the corresponding pins.
- Open the drum shaft retaining ring by pulling the handle downwards and then upwards (3).
- Roll the drum in and close the drum retainer.
- Winch the drum up.



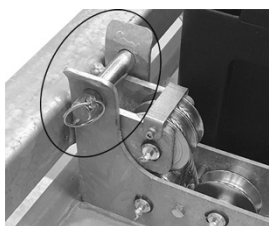
MISCELLANEOUS

TRANSPORTATION

The trailer can be transported on public roads, provided that it is inspected and registered. Use the weights from the Technical Data section together with the Swedish Transport Agency's trailer calculator to calculate whether the intended vehicle is authorised to tow the trailer. The drive can be mounted during transport but the engine should always be removed.

WARNING!

Always install the locking pin for the boom before transport and check that the drum retainer is closed.



REMARKS

Check that all lights work and that the trailer is correctly anchored to the vehicle, according to previous instructions.

PARKING

When the vehicle is parked, apply the handbrake as per the previous instruction. Chock the wheels.

STORAGE

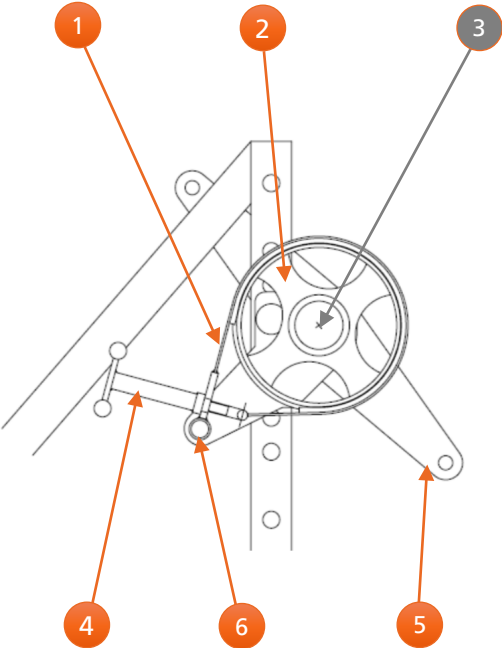
When parking for extended periods of time, the parking place should be kept clean and dry.

OPTIONS

DRUM BRAKE

The drum brake prevents the drum from 'running away' when pulling out the cable, resulting in safer and more controlled handling.

COMPONENT PARTS



#	Designation	#	Designation
1	Brake belt	2	Drum brake
3	Drum shaft*	4	Clamping screw
5	Blade	6	Pin

*Not included in the parts for drum brakes

MOUNTING

- Mount the drum blade on the drum shaft with the included screw and nut.
- Mount the drum brake on the end of the drum shaft with the included pin.
- Load the drum into the carriage, then mount the brake belt on the drum brake and lock with the included pins.
- The required braking torque is achieved by tightening the brake belt.
- Lubricate the drum shaft bearing continuously when using the brake.
- When the brake drum is not in use, it can be placed in the correct transport position on the boom

DRUM DRIVE

The drum drive is intended to be used for drum reeling. The drive is adapted to be driven by Sahlins compatible drives. Drive unit not included - ordered separately. The drive kit includes all necessary parts: Motor mount, drive shaft, drive wheel, shaft mount, spring piston, mounting pins.

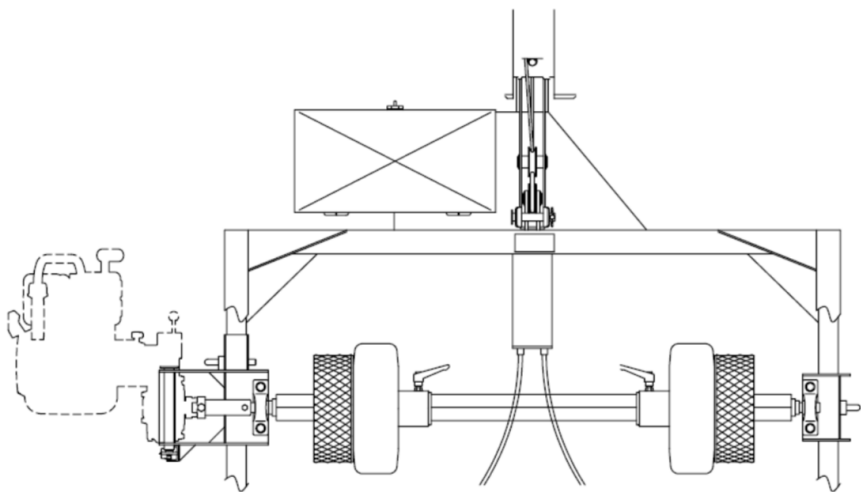
Additional Safety Notice ~ Risk Awareness

This product is CE marked and complies with applicable EU safety requirements. When operating with drum drive function, together with your selected Sahlins drive unit, extra caution must be exercised. Ensure that no loose clothing, straps, or other hanging items are worn, as these may become entangled in the drum drive shaft. Do not touch the shaft while the equipment is in operation. A site-specific risk assessment should always be carried out prior to use.

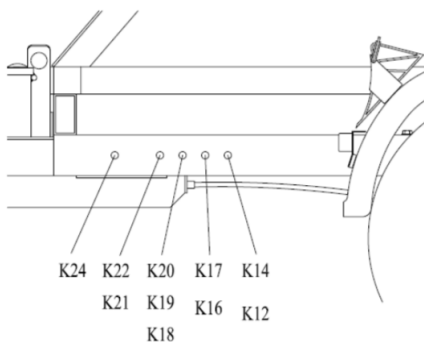
MOUNTING

- Raise the boom slightly.
- Lift up the motor mount on the left-hand side.
- Place the drive shaft in the housing.
- Mount the drive wheels.

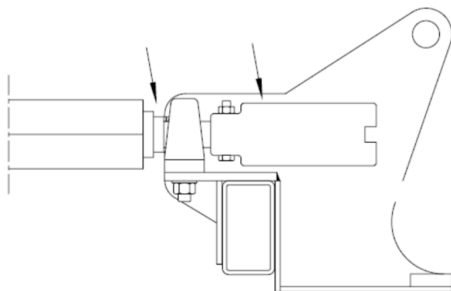
- Attach the shaft mount to the drive shaft and mount on the right frame stand.



- Insert the drive into the opening that corresponds to the drum size.



- Install the adapter for each motor unit, install the motor in the motor mount, lock the drive shaft with the small locking screws in the bearing races.



OPERATING THE DRUM DRIVE

- Once the drive is in place, test operate without the drum.
- Check that everything runs smoothly and is secure.
- Load the drum and adjust the drive wheels toward the centre of the drum ends. (Usually, the rubber wheels can be used but if more traction is required, the metal-coated wheels should be used.)
- Winch the drum down to the drive wheels, the drum pressure against the drive wheels is automatically adjusted by the spring cylinder and how hard you winch.
- Start the engine and the drive is ready for use.
- Lubricate the drum shaft bearing continuously during operation.

WARNING!

Make sure that the trailer is firmly anchored before applying large pulling forces.

MAINTENANCE

SERVICE SCHEDULE

OVERALL SCHEDULE

Designation	Each time	Once a month or 20 hours	Every third month or 50 hours	Every sixth month or 100 hours
Operational	☐	☒ 4	☐	☐
Brake	☐	☐	☒ 4	☐
Boom	☐	☐	☒ 4	☐
Boom shaft	☒ 4	☐	☐	☐
Pulley wheel	☐	☒ 4	☐	☐
Wire - winch	☒ 1	☐	☐	☐
Ball coupling	☒ 1	☐	☒ 4	☐
Overrun brake	☐	☐	☒ 4	☐
Wheel axle	☐	☐	☐	☒ 2
Lighting	☒ 1	☐	☐	☐
Boom lock	☒ 1	☐	☐	☐
Drum shaft lock	☒ 1	☐	☐	☐

1 = Inspect 2 = Adjust 3 = Clean 4 = Lubricate 5 =

DETAILED SCHEDULE

Designation	Each time	Once a month or 20 hours	Every 6 months or 2000 km	Every 12 months or 10000 km	Every 12 months or 50000 km
- Wheel bearing ball coupling *	☐	☐	☒ 1	☐	☐
- Wheel brake pads **	☐	☐	☐	☐	☒ 2
- Wheel bearings	☐	☐	☐	☐	☐
- Setting the axial play of the	☐	☐	☐	☒ 1.4	☐
- Brake pad wear ***	☐	☐	☐	☒ 1.2	☐
- Braking device adjustment	☐	☐	☐	☒ 1	☐
- Sliding and linkage surfaces	☐	☐	☐	☒ 4	☐
- Ball coupling ****	☐	☒ 3.4	☐	☐	☐

1 = Inspect

2 = Adjust

3 = Clean

4 = Lubricate

5 = Change

* Trestle up the trailer or extend the support stands so that the wheels are off the ground, then release the brake lever. The wheels should now rotate easily and there should be no resistance on the axle.

If readjustment is required - contact a SAHLINS workshop unless the operator is qualified to do the work and has the special tools required.

** Wear on the wheel brake pads should be compensated by adjusting the brake shoes. Driving in hilly terrain wears the trailer's brakes more. Contact a Sahlins workshop if the user is not qualified to perform the work or does not have the special tools that are required.

WARNING!

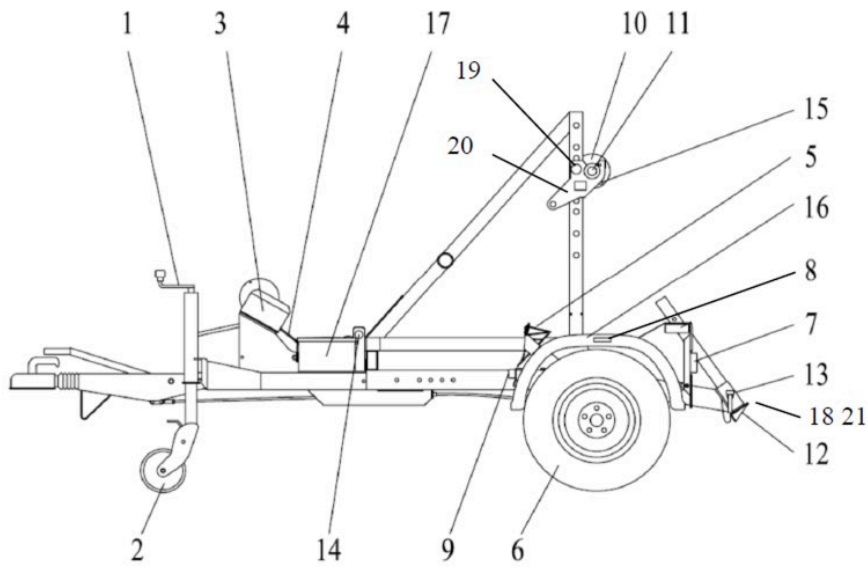
The brake lever or fork should never be adjusted.

*** Check wear on the brake pads via the inspection opening, if necessary replace with new brake pads and the brake shoes' worn-out return springs.

*** Clean the ball coupling thoroughly and lubricate the ball socket, joints and bearings with grease/oil.

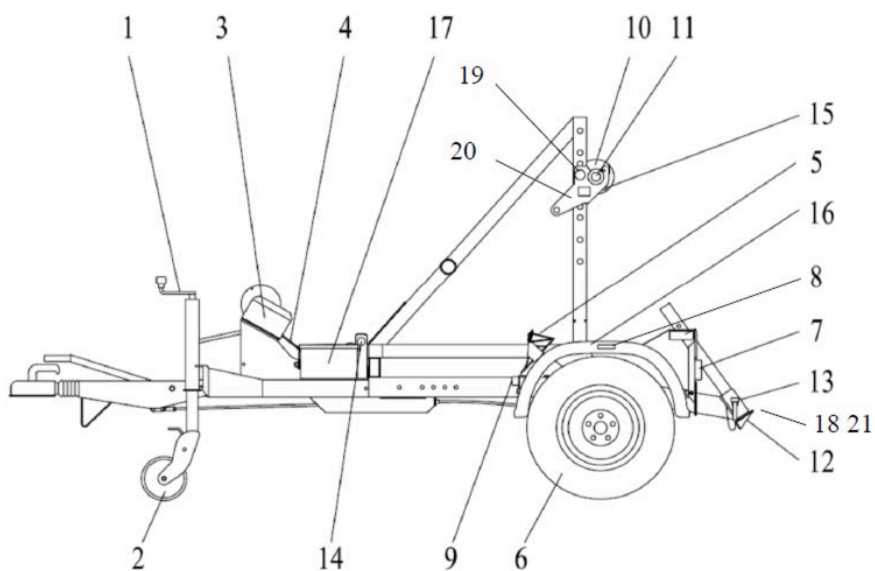
SPARE PARTS

4715



Parts diagram 4715

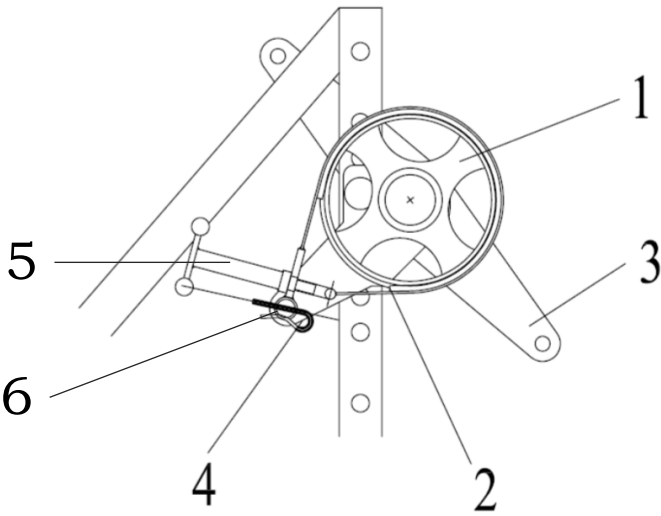
Part	Quantity	Part No.	Designation
1	1	9583-010	Jockey wheel assembly
2	1	9583-011	Wheels
3	1	9589-010	Winch
4	1	7542-009	Steel line
5	2	9589-012	Stop chock
6	2	9581-002	Wheels
7	1	9710-020	Rear light Right
	1	9710-020-1	Spare lens Right
	1	9710-021	Rear light Left
	1	9710-021-1	Spare lens Left
8	2	9584-006	Reflector side orange
9	2	9710-024	Position light
10	2	9805-1465	Aluminium cone 70/ 105
	2	9805-014	Aluminium cone 70/ 130
	2	9805-202	Collar
11	1	4701-5003	Drum shaft
12	2	3200-5049	Support stand
13	2	4715-5014	Pin support stand
14	1	4700-5016	Pin boom lock
15	2	4701-4010	Drum shaft lock assembly
	2	4701-5005	Piston
	2	4701-5006	Shaft
	2	4701-5007	Handle
	2	9481-018	Compression spring
	2	9371-08060	Allen screw
16	2	4715-5015	Boom/spring kit
17	5	4701-5012	Pulley wheel
18	2	9804-4860	Pin underrun protection
19	2	4701-5016	Pin drum shaft mount
20	2	4701-5004	Drum shaft mount
21	1	4701-5038	Underrun tube



Parts diagram 4701

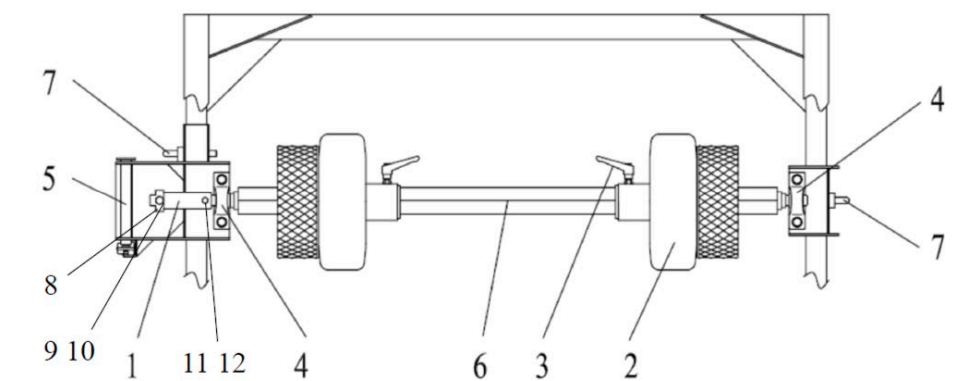
Part	Quantity	Part No.	Designation
1	1	9583-010	Jockey wheel assembly
2	1	9583-011	Wheels
3	1	9589-010	Winch
4	1	7542-005	Steel line
5	2	9589-012	Stop chock
6	2	9581-009	Wheels
7	1	9710-020	Rear light Right
	1	9710-020-1	Spare lens Right
	1	9710-021	Rear light Left
	1	9710-021-1	Spare lens Left
8	2	9584-006	Reflector side orange
9	2	9710-024	Position light
10	2	9805-1465	Aluminium cone 70/ 105
	2	9805-014	Aluminium cone 70/ 130
	2	9805-202	Collar
11	1	4701-5003	Drum shaft
12	2	2100-5010	Support stand
13	2	4701-5024	Pin support stand
14	1	4700-5016	Pin boom lock
15	2	4701-4010	Drum shaft lock assembly
	2	4701-5005	Piston
	2	4701-5006	Shaft
	2	4701-5007	Handle
	2	9481-018	Compression spring
	2	9371-08060	Allen screw
16	2	4701-4020	Boom/spring kit
17	5	4701-5012	Pulley wheel
18	2	9804-4860	Pin underrun protection
19	2	4701-5016	Pin drum shaft mount
20	2	4701-5004	Drum shaft mount
21	1	4701-5038	Underrun tube

DRUM BRAKE



Part	Quantity	Part No.	Designation
1	1	6400-5412	Drum brake
2	1	9812-001	Brake belt
3	1	6400-5411	Drum blade
4	1	4701-5031	Spring clamp
5	1	9802-2470	Clamping nut
6	2	9342-050	Spring clamp

DRUM DRIVE



Part	Quantity	Part No.	Designation
1	1	4701-5029	Adapter 2042
1	1	4701-5030	Adapter 2060
2	2	4701-5026	Drive wheels
3	2	9519-018	Locking lever
4	2	9231-205	Bearing housing
5	1	4720-5026	Lock tube
6	1	4701-5025	Drive shaft
7	2	4701-5024	Pin
8	1	9812-012	Shaft sleeve (only 2042)
9	1	9361-12065	Screw
10	1	9422-12	Lock nut
11	1	9361-10055	Screw
12	1	9422-10	Lock nut

NOTES

[illegible]



SV	EG Försäkrän	EN	EC Declaration of conformity	FR	EC déclaration de conformité
DE	EG-Konformitätserklärung	IT	Dichiarazione CE di conformità	ES	Declaración CE de conformidad
NO	EU-samsvarserklæring	FI	EU-vaatimustenmukaisuusvakuutus	PO	Deklaracja zgodności WE

SV	Vi försäkrar, i egenskap av tillverkare, att nedanstående produkt uppfyller alla tillämpliga bestämmelser i 2006/42/EG.				
EN	We declare, as a manufacturer, that the following product meets all applicable provisions of 2006/42 / EC				
FR	Nous déclarons, en tant que fabricant, que le produit suivant répond à toutes les dispositions applicables de 2006/42/CE				
DE	Wir erklären als Hersteller, dass das folgende Produkt allen anwendbaren Bestimmungen der 2006/42/EG entspricht				
IT	Dichiariamo, in qualità di produttore, che il seguente prodotto soddisfa tutte le disposizioni applicabili della 2006/42/CE				
ES	Declaramos, como fabricante, que el siguiente producto cumple con todas las disposiciones aplicables de 2006/42/EC				
NO	Vi erklærer, som produsent, at følgende produkt oppfyller alle gjeldende bestemmelser i 2006/42 / EC				
FR	Nous déclarons, en tant que fabricant, que le produit suivant répond à toutes les dispositions applicables de 2006/42/CE				
PO	Declaramos, como fabricante, que o seguinte produto atende a todas as disposições aplicáveis de 2006/42 / CE				

SV	Artikelnummer	EN	Article number	FR	Número d'article
DE	Produkt Anzahl	IT	Numero dell'articolo	ES	Número de artículo
NO	ArtikkelnummerArtikkelnummer	FI	Artikkelinnumero	PO	Numer katalogowy
4701-0750, 4701-1001, 4715-1000					

SV	Benämning Trumvagn 4701/4715	EN	Product name Drumtrailer 4701/4715	FR	Désignation Chariot de tambour 4701/4715
DE	Bezeichnung Trommelwagen 4701/4715	IT	Denominazione articolo Carrello a tamburo 4701/4715	ES	Nombre de producto Carro de tambor 4701/4715
NO	Produktnavn Trommelvogn 4701/4715	FI	Tuotteen nimi Rumpukärri 4701/4715	PO	Nazwa produktu Wózek bębnowy 4701/4715

SV	Tillämpade harmoniserade standarder	EN	Applied harmonised standards	FR	Normes harmonisées appliquées
DE	Angewandte harmonisierte Normen	IT	Norma armonizzate applicate	ES	Normas armonizadas aplicadas
NO	Anvendte harmoniserte standarder	FI	Sovellettavat yhdenmukaistetut standardit	PO	Zastosowane normy zharmonizowane

SV	Andra tillämpade standarder och specifikationer	EN	Other applied standards and specifications	FR	Autres normes et spécifications appliquées
DE	Andere angewandte Normen und Spezifikationen	IT	Altre norme e specifiche applicate	ES	Otras normas y especificaciones aplicadas
NO	Andre anvendte standarder og spesifikasjoner	FI	Muut sovellettavat standardit ja spesifikaatiot	PO	Pozostałe zastosowane normy i specyfikacje

SV	Tillverkare	EN	Manufacturer	FR	Fabricant
DE	Hersteller	IT	Prodotto da	ES	Fabricante
NO	Produsent	FI	Valmistaja	PO	Producent
Sahlins Sweden AB, Företagsvägen 2, 523 35 Holsljunga, Sweden					

SV	Signerad av	EN	Signed by	FR	Signé par
DE	Unterschrift	IT	Firmato da	ES	Firmada por
NO	Signert av	FI	Allekirjoitus	PO	Podpisal(a)
Stefan Svensson, CEO Sahlins Sweden Holsljunga, SWE 17/04/2026					

Stefan Svensson
Stefan Svensson (5 dec. 2023 09:28 GMT+1)

01/12/2023



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